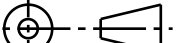



ZONE	ISS	DESCRIPTION	DATE		APPROVALS
D4	P3Y	LOC D4: SECTION E-E DIMENSION WAS 18.9. ECR R41263 INCORPORATED. CHANGE CODE: DE	8 JAN 2015	MODIFIED:	N LOCKIE
			8 JAN 2015	DRG CHCK:	B MITCHEM
				PROJ ENGR:	
				MFG ENGR:	
				TECH APRL:	
				DSGN APRL:	
			28 JAN 2015	DSGN APRL:	D P SMITH

NOTES

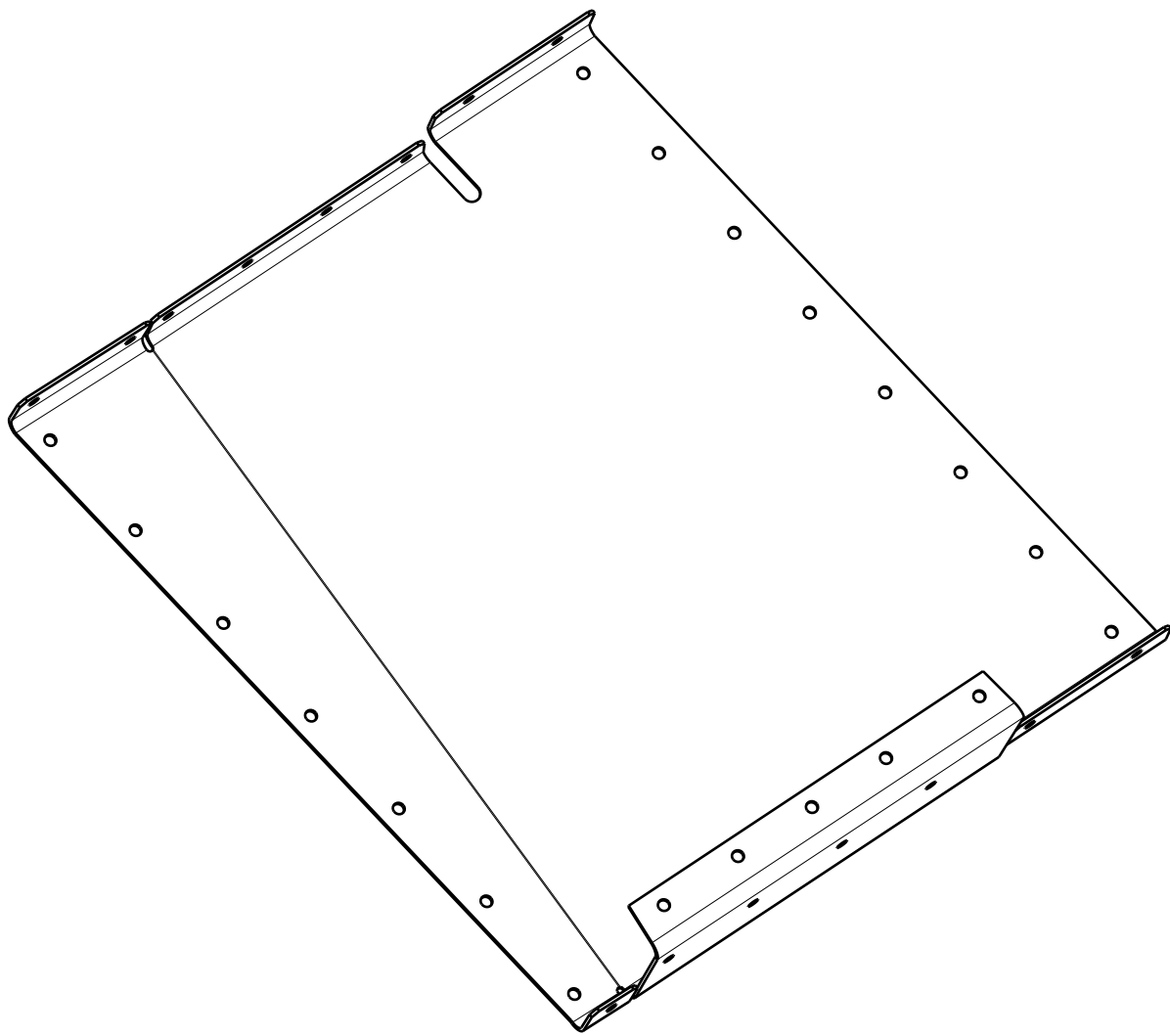
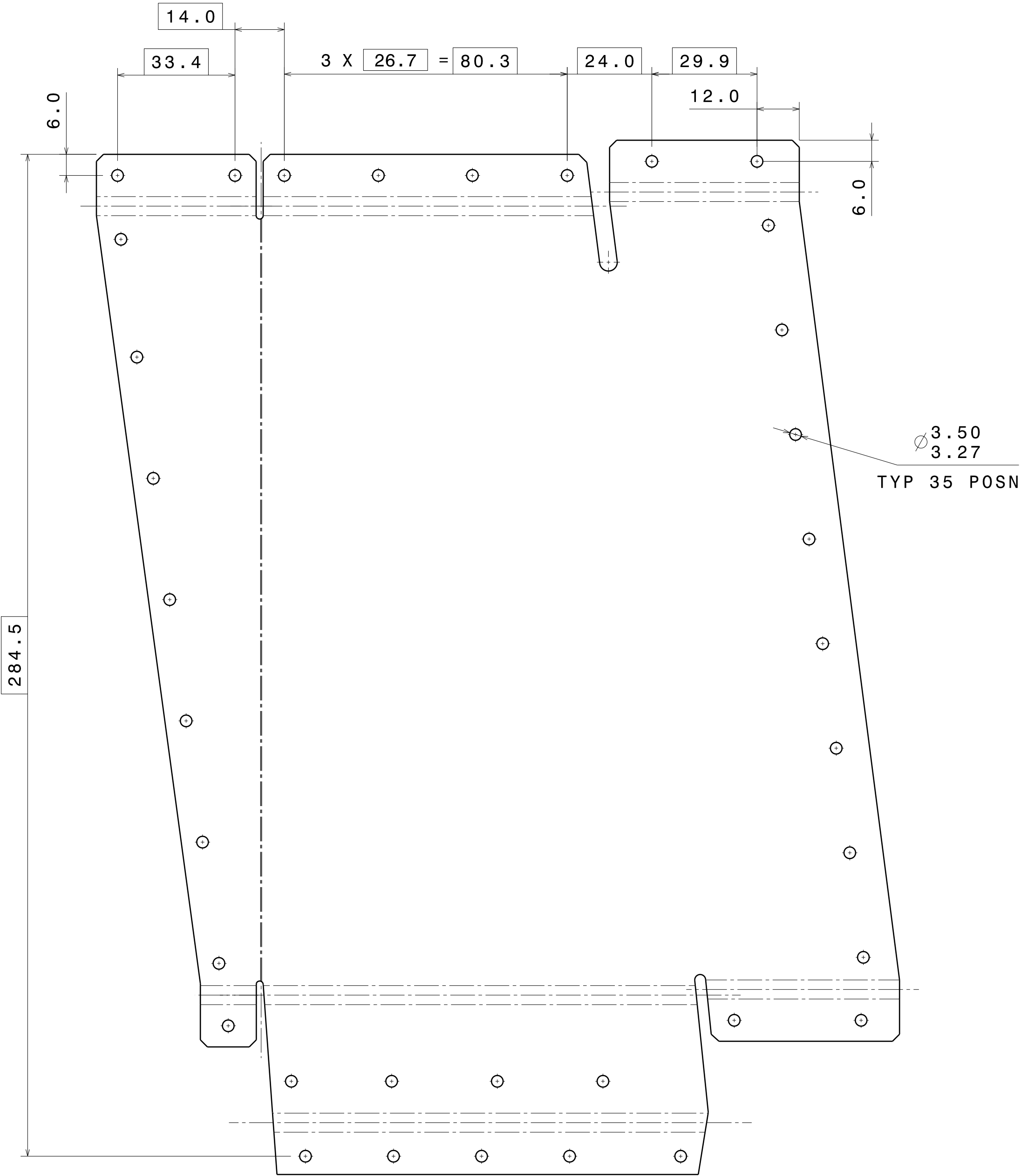
- MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
- REMOVE ALL BURRS AND SHARP EDGES.
- INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
- UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\varnothing \pm 0.34$
- FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
- PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
- ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R PRIMER		
02	QD3088-134	A/R ACTIVATOR		
03	QD3088-135	A/R THINNERS		

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	TOLERANCES ARE:								PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND			
	DECIMALS		ANGLES		APPLICATION		DRAWN BY		B MITCHEM		9 OCT 2014	
	X. ± 1.0		± 0.5 DEG		NEXT ASSY		DRG CHCK		T CLARK		10 OCT 2014	
	.X ± 0.5				USED ON		PROJ ENG				TITLE	
	.XX ± 0.25				QB05043		MFG ENGR				BOX	
	.XXX ± -						TECH APRL					
	SURFACE FINISH		3.2/				DSGN APRL				SIZE	
	DO NOT SCALE DRAWING						DSGN APRL		E C BULA		10 OCT 2014	
							CONTRACT NO				SCALE	
											1:1	
											WEIGHT	
											SHEET A OF B	



QB21888 - AS DRAWN
QB21918 - OPP HAND

ZONE	ISS	DESCRIPTION	DATE		APPROVALS
D4	P3Y	LOC D4: SECTION E-E DIMENSION WAS 18.9. ECR R41263 INCORPORATED. CHANGE CODE: DE	8 JAN 2015	MODIFIED:	N LOCKIE
			8 JAN 2015	DRG CHCK:	B MITCHEM
				PROJ ENGR:	
				MFG ENGR:	
				TECH APRL:	
				DSGN APRL:	
			28 JAN 2015	DSGN APRL:	D P SMITH



ISOMETRIC VIEW
N.T.S.

FLAT PATTERN

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	TOLERANCES ARE:						DRAWN BY B MITCHEM	9 OCT 2014	TITLE BOX			
	DECIMALS	ANGLES			DRG CHCK T CLARK	10 OCT 2014						
	X. ± 1.0	± 0.5 DEG	APPLICATION									
	.X ± 0.5		NEXT ASSY									
	.XX ± 0.25		USED ON				DSGN APRL		SIZE A2.	CAGE CODE U0088	DRG NO QB21888/QB21918	ISS P3Y
	.XXX ± -		DO NOT SCALE DRAWING QB05043				DSGN APRL E C BULA	10 OCT 2014	SCALE 1:1		WEIGHT	SHEET B OF B
	SURFACE FINISH 3.2/					CONTRACT NO						